SECTION 1. IDENTIFICATION

Product name : FD&C Blue #1 Denaturant Liquid

Product code : 700-3060

Manufacturer or supplier's details

Company : **AtLasta Specialty Ink Co., Inc.**
4600 South Square Dr.
High Ridge, MO 63049 USA
SDS Request : 1-636-677-5353
Customer Service : 1-636-677-5353

Emergency telephone number
Chemtrec Domestic (24 hr): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Denaturing fluid. May be used on meat products intended for the pet food industry.

Restrictions on use : This product must be used in accordance with the instructions of the USDA Inspector on site.

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

None : Category N/A

GHS Label element

Hazard pictograms : No Hazard Symbol required

Signal word : No Warning Required

Hazard statements : PHYSICAL HAZARDS:
Not classified as a Physical hazard under GHS criteria.
HEALTH HAZARDS:
Not classified as a Health hazard under GHS criteria.
ENVIRONMENTAL HAZARDS:
Not classified as an environmental hazard under GHS criteria.

Precautionary statements : **Prevention:**
P210 Keep away from open flames/hot surfaces. - No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P370+P378 In case of fire: Use appropriate media for extinction.
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool.
Disposal:
P501 Dispose of contents and container to appropriate waste site or reclaimer in accordance with local and national regulations.

Other hazards which do not result in classification
Vapors are heavier than air. Vapors may travel across the ground and reach remote ignition sources causing a flashback fire danger.
Even with proper grounding and bonding, this material can still accumulate an electrostatic charge.
If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapor mixtures can occur.

The classification of this material is based on OSHA HCS 2012 criteria.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture: Mixture

Synonyms : Water solution of FD&C Blue dye with Specially denatured alcohol added as a preservative.

Hazardous components

Chemical Name	Synonyms	CAS-No.	Concentration (%)
Ethanol	Ethyl Alcohol	64-17-5	5
Acetone	Acetone		< 0.50

SECTION 4. FIRST-AID MEASURES

General advice : Not expected to be a health hazard when used under normal conditions.

If inhaled : No treatment necessary under normal conditions of use. If symptoms persist, obtain medical advice.

In case of skin contact : Remove contaminated clothing. Flush exposed area with water and follow by washing with soap if available.
If persistent irritation occurs, obtain medical attention.

In case of eye contact : Flush eye with copious quantities of water.
If persistent irritation occurs, obtain medical attention.

If swallowed: In general no treatment is necessary unless large quantities are swallowed, however, get medical advice

Most important symptoms and effects, both acute and Chronic:
Eye irritation signs and symptoms may include a burning sensation, redness, swelling, and/or blurred vision.

delayed		Respiratory irritation signs and symptoms may include a temporary burning sensation of the nose and throat, coughing, and/or difficulty breathing. Breathing of high vapor concentrations may cause central nervous system (CNS) depression resulting in dizziness, light-headedness, headache, nausea and loss of coordination. Continued inhalation may result in unconsciousness and death.
Protection of first-aiders	:	When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.
Immediate medical attention, special treatment	:	Causes central nervous system depression. Potential for chemical pneumonitis. Call a doctor or poison control center for guidance.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Water spray to cool this and other materials. This product will not support combustion. This product is soluble in all proportions with water. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	:	None
Specific hazards during fire- fighting	:	The vapor is heavier than air, spreads along the ground and distant ignition is possible. Carbon monoxide may be evolved if incomplete combustion occurs.
Specific extinguishing methods	:	Standard procedure for chemical fires.
Further information	:	Clear fire area of all non-emergency personnel. Keep adjacent containers cool by spraying with water.
Special protective equipment for firefighters	:	Product will not support combustion. No Special equipment is expected to be required.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Observe the relevant local and international regulations Notify authorities if any exposure to the general public or the environment occurs or is likely to occur. Local authorities should be advised if significant spillages cannot be contained. The vapor is heavier than air, spreads along the ground and distant ignition is possible. Vapor may form an explosive mixture with air.

: Avoid contact with skin, eyes and clothing.
Isolate hazard area and deny entry to unnecessary or unprotected personnel.
Stay upwind and keep out of low areas.

Environmental precautions : Shut off leaks, if possible without personal risks. Remove all possible sources of ignition in the surrounding area. Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. Attempt to disperse the vapor or to direct its flow to a safe location for example by using fog sprays. Take precautionary measures against static discharge. Ensure electrical continuity by bonding and grounding (earthing) all equipment.
Ventilate contaminated area thoroughly.
Monitor area with combustible gas indicator.

Methods and materials for containment and cleaning up : For large liquid spills (> 1 drum), transfer by mechanical means such as vacuum truck to a salvage tank for recovery or safe disposal. Do not flush away residues with water. Retain as contaminated waste. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely
For small liquid spills (< 1 drum), transfer by mechanical means to a labeled, sealable container for product recovery or safe disposal. Allow residues to evaporate or soak up with an appropriate absorbent material and dispose of safely. Remove contaminated soil and dispose of safely.

Additional advice : For guidance on selection of personal protective equipment see Chapter 8 of this Safety Data Sheet.
For guidance on disposal of spilled material see Chapter 13 of this Safety Data Sheet.

U.S. regulations may require reporting releases of this material to the environment which exceed the reportable quantity (refer to Chapter 15) to the National Response Center at (800) 424-8802.

SECTION 7. HANDLING AND STORAGE

Technical measures : Avoid breathing of or direct contact with material. Only use in well ventilated areas. Wash thoroughly after handling. For guidance on selection of personal protective equipment see Chapter 8 of this Safety Data Sheet.
Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.
Ensure that all local regulations regarding handling and storage facilities are followed.

Precautions for safe handling : Avoid contact with skin, eyes and clothing.
Use local exhaust ventilation if there is risk of inhalation of vapors, mists or aerosols.

Avoidance of contact : Materials which react with water.

Advice on protection against fire and explosion : Bulk storage tanks should be diked.. Extinguish any naked flames. Do not smoke. Remove ignition sources. Avoid sparks. Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding all equipment to reduce the risk. The vapors in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable. Properly dispose of any contaminated rags or cleaning materials in order to prevent fires. Do NOT use compressed air for filling, discharging, or handling operations.

Product Transfer : Refer to guidance under Handling section.
Storage: Conditions for safe storage, including any incompatibilities.

: The vapor is heavier than air. Beware of accumulation in pits and confined spaces.

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Ethanol	64-17-5	TWA	1000 ppm	ACGIH
Acetone		STEL	1500 ppm	ACGIH
		TWA	1000 ppm 6000 mg/m3	OSHA

Biological occupational exposure limits

No biological limit allocated.
Monitoring Methods
Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.
Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.
Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.
National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods http://www.cdc.gov/niosh/
Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods http://www.osha.gov/
Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances http://www.hse.gov.uk/
Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA) , Germany http://www.dguv.de/inhalt/index.jsp
L'Institut National de Recherche et de Securité, (INRS), France http://www.inrs.fr/accueil

Engineering measures	The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include: Use sealed systems as far as possible. Adequate explosion-proof ventilation to control airborne con- centrations below the exposure guidelines/limits. Local exhaust ventilation is recommended. Firewater monitors and deluge systems are recommended. Eye washes and showers for emergency use. Where material is heated, sprayed or mist formed, there is greater

General Information:
Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.
Define procedures for safe handling and maintenance of controls.
Educate and train workers in the hazards and control measures relevant to normal activities associated with this product. Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.
Drain down system prior to equipment breakin or maintenance.
Retain drain downs in sealed storage pending disposal or subsequent recycl

Personal protective equipment

Respiratory protection:	If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are unsuitable (e.g. airborne concentrations are high, risk of oxygen deficiency, confined space) use appropriate positive pressure breathing apparatus. Where air-filtering respirators are suitable, select an appro- priate combination of mask and filter. If air-filtering respirators are suitable for conditions of use: Select a filter suitable for organic gases and vapors [Type A boiling point >65°C (149°F)]. Respirator selection, use and maintenance should be in ac- cordance with the requirements of the OSHA Respiratory Protection Standard, 29 CFR 1910.134.

Hand protection Remarks

Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. Longer term protection: Nitrile rubber gloves. Incidental contact/Splash protection: PVC, neoprene or nitrile rubber gloves For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same, but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be re- placed. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Eye protection : If material is handled such that it could be splashed into eyes, protective eyewear is recommended.

Skin and body protection : Skin protection is not required under normal conditions of use.
For prolonged or repeated exposures use impervious clothing over parts of the body subject to exposure.
If repeated and/or prolonged skin exposure to the substance is likely, then wear suitable gloves tested to relevant Standards.

dard, and provide employee skin care programs.
Wear antistatic and flame retardant clothing, if a local risk assessment deems it so.

Protective measures : Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Hygiene measures : Wash hands before eating, drinking, smoking and using the toilet.
Launder contaminated clothing before re-use.

Environmental exposure controls

General advice : Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing vapor.
Minimize release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation.
Information on accidental release measures are to be found in section 6.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	Blue
Odor	:	None
Odor Threshold	:	Data not available
pH	:	Not applicable
Melting / freezing point	:	-5 °C / 25 °F
Boiling point/boiling range	:	95 - 100 °C / 200 - 212 °F
Flash point	:	N/A
Evaporation rate	:	Data not available
Flammability (solid, gas)	:	Not applicable
Upper explosion limit	:	Data not available
Lower explosion limit	:	Data not available
Vapor pressure	:	Data not available
Relative vapor density	:	no data available
Relative density	:	0.99 – 1.00 (20 °C / 68 °F)

Density	:	1
Solubility(ies)		
Water solubility	:	completely soluble (25 °C / 77 °F)
Partition coefficient: n-octanol/water	:	no data available
Auto-ignition temperature	:	no data available
Decomposition temperature	:	no data available
Viscosity		
Viscosity, dynamic	:	Data not available
Viscosity, kinematic	:	no data available
Explosive properties	:	Not applicable
Oxidizing properties	:	Data not available
Surface tension	:	68.7 mN/m, 20 °C / 68 °F
Conductivity	:	Electrical conductivity: > 10 000 pS/m, A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid, This material is not expected to be a static accumulator.
Molecular weight	:	variable mixture

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.
Chemical stability	:	No hazardous reaction is expected when handled and stored according to provisions
Possibility of hazardous reactions	:	Reacts with agents which react with water.
Conditions to avoid	:	Avoid heat, sparks, open flames and other ignition sources. Prevent vapor accumulation.
Incompatible materials	:	None expected.

Hazardous decomposition products: There is very small amount of dissolved combustible matter in the product. There is only a small possibility any decomposition products will be evolved if this material undergoes combustion or thermal or oxidative degradation.

SECTION 11. TOXICOLOGICAL INFORMATION

Basis for assessment: Information given is based on product testing.

Information on likely routes of exposure
Exposure may occur via inhalation, ingestion, skin absorption, skin or eye contact, and accidental ingestion.

Acute toxicity

Product:

Acute oral toxicity	:	LD 50 (rat): > 5,000 mg/kg Remarks: Low toxicity:
Acute inhalation toxicity	:	Remarks: Expected to be of low toxicity if inhaled. Breathing of high vapor concentrations may cause central nervous system (CNS) depression resulting in dizziness, light-headedness, headache and nausea.
Acute dermal toxicity	:	LD 50 (Rabbit): > 5,000 mg/kg Remarks: Low toxicity:

Skin corrosion/irritation

Product:
Remarks: Not irritating to skin.

Serious eye damage/eye irritation

Product:
Remarks: Expected to be slightly irritating.

Respiratory or skin sensitisation
Product:
Test Type: Skin sensitisation
Remarks: Not expected to be a sensitiser.

Germ cell mutagenicity
Product:
Remarks: No evidence of mutagenic activity

Carcinogenicity:
Product:
Remarks: Not expected to be carcinogenic.

IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
ACGIH	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
OSHA	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Product:

Remarks: Not expected to impair fertility, Not expected to be a developmental toxicant.

Components:

Ethanol: Not present in sufficient concentration to be considered toxic when used in typical applications

STOT - single exposure

Product:

Remarks: Inhalation of vapors or mists may cause irritation to the respiratory system.

STOT - repeated exposure

Product:

Remarks: Not expected to be a hazard.

Aspiration toxicity

Product:

Not considered an aspiration hazard.

Further information

Product:

Remarks: Classifications by other authorities under varying regulatory frameworks may exist.

SECTION 12. ECOLOGICAL INFORMATION

Basis for assessment : Information given is based on product testing.

Ecotoxicity
Product:

Toxicity to fish (Acute toxicity) : Remarks: Practically non toxic: LL/EL/IL50 > 100 mg/l

Toxicity to daphnia and other aquatic invertebrates (Acute toxicity) : Remarks: Practically non toxic: LL/EL/IL50 > 100 mg/l

Toxicity to algae (Acute toxicity) : Remarks: Practically non toxic: LL/EL/IL50 > 100 mg/l

Toxicity to bacteria (Acute toxicity) : Remarks: Practically non toxic: LL/EL/IL50 > 100 mg/l

Persistence and degradability

Product:

Biodegradability : Remarks: Readily biodegradable.
Oxidises rapidly by photo-chemical reactions in air.

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Not expected to bioaccumulate significantly.

Mobility in soil

Product:

Mobility : Remarks: If product enters soil, one or more constituents will be mobile and may contaminate groundwater.
Dissolves in water.

Other adverse effects

Product:

Results of PBT and vPvB assessment : The substance does not fulfill all screening criteria for persistence, bioaccumulation and toxicity and hence is not considered to be PBT or vPvB.

Additional ecological information
: Data not available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Local legislation
Remarks : Local regulations may be more stringent than regional or national requirements and must be complied with.
Disposal should be in accordance with applicable regional,

national, and local laws and regulations.
Comply with any local recovery or waste disposal regulations.

SECTION 14. TRANSPORT INFORMATION

National Regulations

US Department of Transportation Classification (49 CFR Parts 171-180)
Not regulated as a dangerous good

International Regulation

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not regulated as a dangerous good

Product name	: FD&C Blue #1 Denaturing Solution, Water solution of FD&C Dye
Special precautions	: Refer to Chapter 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.

Special precautions for user

Remarks: Special Precautions: Refer to Chapter 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.

Additional Information: None

SECTION 15. REGULATORY INFORMATION

OSHA Hazards: This material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards	: No Fire Hazard
SARA 302	: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Water Act

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

Pennsylvania Right To Know

Ethyl Alcohol	64-17-5

New Jersey Right To Know

Ethyl Alcohol	64-17-5

California Prop 65 This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other re- productive harm.

The components of this product are reported in the following inventories:

AICS: Listed 1910.120

DSL	: Listed
IECSC	: Listed
ENCS	: Listed
KECI	: Listed
NZIoC	: Listed
PICCS	: Listed
CH INV	: Listed
TSCA	: Listed

Other regulations: The regulatory information is not intended to be comprehensive.

SECTION 16. OTHER INFORMATION

Further information NFPA Rating (Health, Fire, Reactivity) 0, 0, 0

Due to the conversion of this product to GHS classification and labeling, there has been a significant change to the nature of the information presented in chapter 2.

Abbreviations and Acronyms : The standard abbreviations and acronyms used in this document can be looked up in reference literature (e.g. scientific dictionaries) and/or websites.

ACGIH = American Conference of Governmental Industrial Hygienists
ADR = European Agreement concerning the International Carriage of Dangerous Goods by Road
AICS = Australian Inventory of Chemical Substances ASTM = American Society for Testing and Materials BEL = Biological exposure limits

BTEX = Benzene, Toluene, Ethylbenzene, Xylenes	Waste from residues[1]	: Recover or recycle if possible. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations. Do not dispose into the environment, in drains or in water courses Waste product should not be allowed to contaminate soil or water.
	Contaminated packaging	: Drain container thoroughly. After draining, vent in a safe place away from sparks and fire. Residues may cause an explosion hazard. Do not, puncture, cut, or weld uncleaned drums. Send to drum recovered or metal reclaimer.

CAS = Chemical Abstracts Service

CEFIC = European Chemical Industry Council CLP = Classification Packaging and Labelling COC = Cleveland Open-Cup
DIN = Deutsches Institut fur Normung DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level
DSL = Canada Domestic Substance List
EC = European Commission
EC50 = Effective Concentration fifty
ECETOC = European Center on Ecotoxicology and Toxicology Of Chemicals
ECHA = European Chemicals Agency
EINECS = The European Inventory of Existing Commercial Chemical Substances
EL50 = Effective Loading fifty
ENCS = Japanese Existing and New Chemical Substances Inventory
EWC = European Waste Code
GHS = Globally Harmonised System of Classification and Labelling of Chemicals
IARC = International Agency for Research on Cancer
IATA = International Air Transport Association
IC50 = Inhibitory Concentration fifty
IL50 = Inhibitory Level fifty
IMDG = International Maritime Dangerous Goods
INV = Chinese Chemicals Inventory
IP346 = Institute of Petroleum test method N° 346 for the determination of polycyclic aromatics
DMSO-extractables KECI = Korea Existing Chemicals Inventory
LC50 = Lethal Concentration fifty
LD50 = Lethal Dose fifty per cent.
LL/EL/IL = Lethal Loading/Effective Loading/Inhibitory loading
LL50 = Lethal Loading fifty
MARPOL = International Convention for the Prevention of Pollution From Ships
NOEC/NOEL = No Observed Effect Concentration / No Ob- served Effect Level
OE_HPV = Occupational Exposure - High Production Volume
PBT = Persistent, Bioaccumulative and Toxic
PICCS = Philippine Inventory of Chemicals and Chemical Substances
PNEC = Predicted No Effect Concentration
REACH = Registration Evaluation And Authorization Of Chemicals

RID = Regulations Relating to International Carriage of Dan- gerous Goods by Rail
SKIN_DES = Skin Designation STEL = Short term exposure limit
TRA = Targeted Risk Assessment
TSCA = US Toxic Substances Control Act
TWA = Time-Weighted Average
vPvB = very Persistent and very Bioaccumulative

Sources of key data used to compile the Safety Data Sheet:

The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from material suppliers' data, CONCAWE, EU IUCLID date base, EC 1272 regulation, etc).

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.